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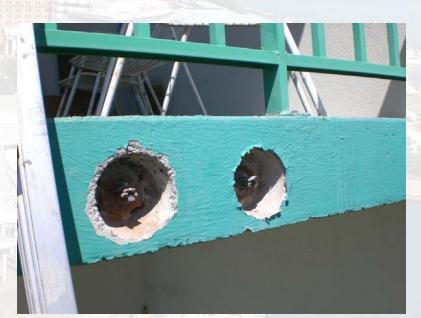
Reference: Seinfeld, Keith 2011, *Demolition of a Nearly-New Seattle Tower*, photograph, viewed 28 April 2014 <a href="http://www.kplu.org/post/demolition-nearly-new-seattle-tower">http://www.kplu.org/post/demolition-nearly-new-seattle-tower</a>



Moisture during construction

Moisture during service

Mechanical damage





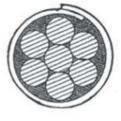
#### The Evolution of Unbonded PT

Paper-wrapped 1955 - 1975+ This portion of strand usually unsheathed Length varies Plastic Sheath 1960 - Present coated strand Plastic tube with watertight 1985 PTI Recommended System -wire strand with corrosion preventive coating completely filling annular space

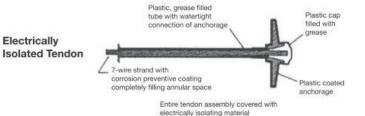
Electrically

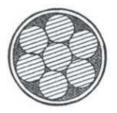


**Push-Through Preformed Tube** Strand pushed through as grease is applied.



**Heat-Sealed** Formed from flat strip as grease is applied.





Extruded Formed by extruding over strand as grease is applied.

Reference: Schupack, M., "Corrosion Protection for Unbonded Tendons," Concrete International, February 1991



Goal of the study was to answer:

What is Tendon Failure Rate?

What is the Cause of Failure?



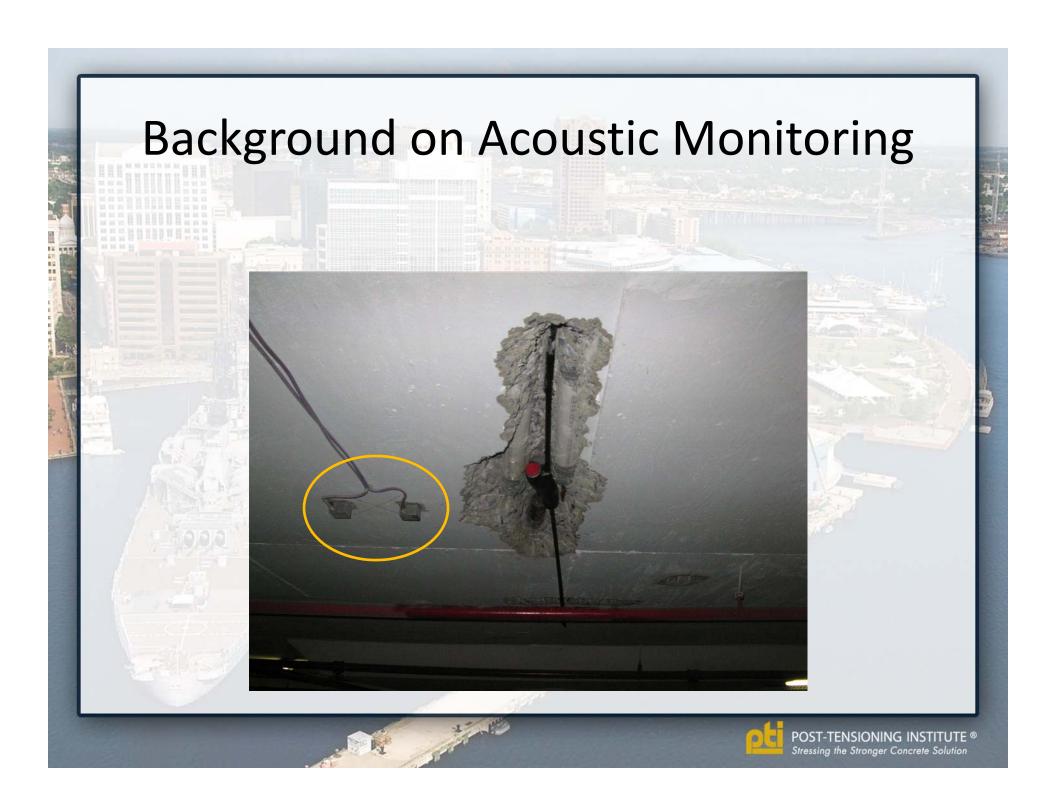
# The Study

Data Collected:

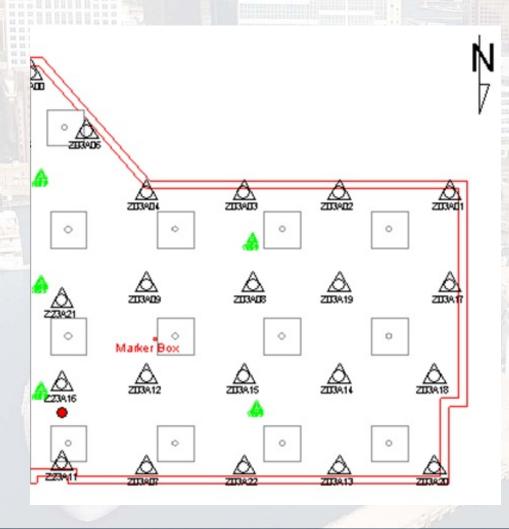
Acoustic Monitoring Records for 26 Structures

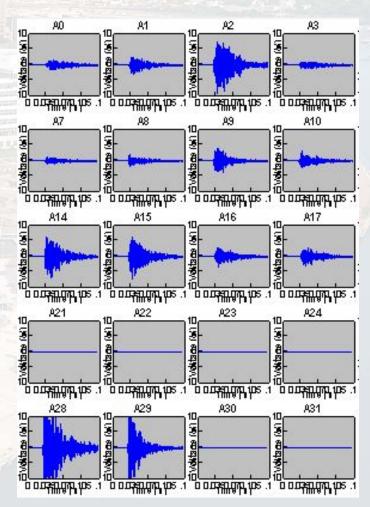
Visual Review of 246 Tendon Failures from 7
Structures

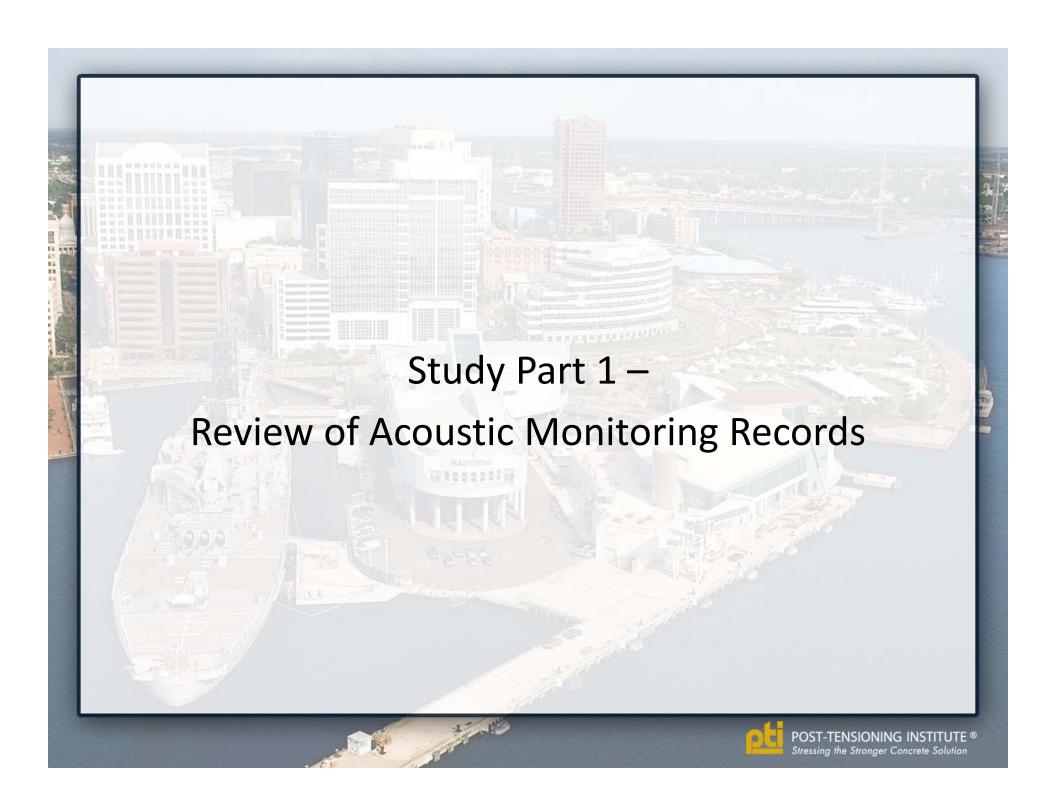




## Background on Acoustic Monitoring

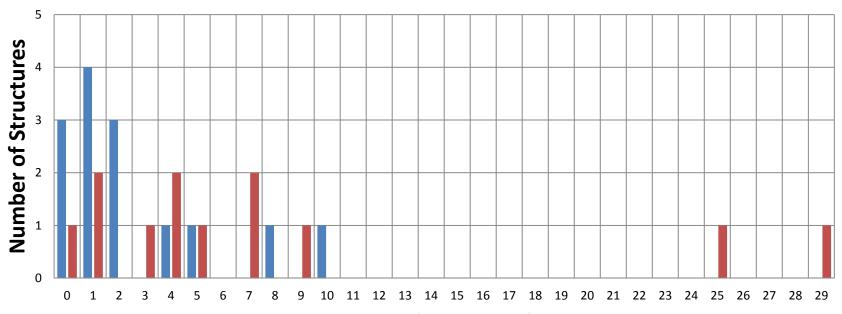






## **Breakage Rates**

#### **Average Annual Wire Breakage Rate by Structure Type**



**Average Annual Wire Breakage Rate** 

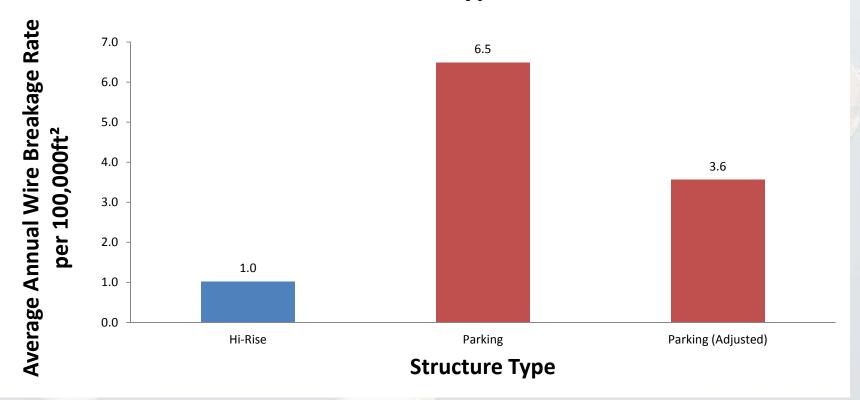
■ Hi-Rise Structure

■ Parking Structure

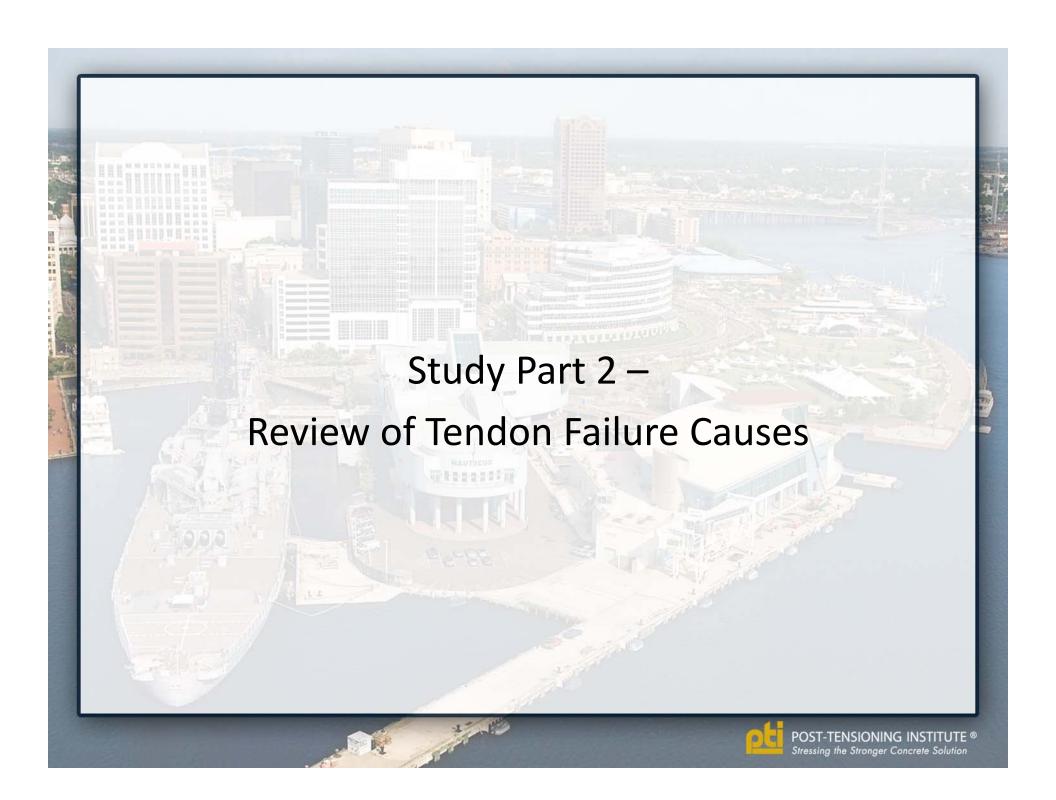


## **Breakage Rates**

Average Annual Wire Breakage Rate per 100,000ft<sup>2</sup> by Structure Type





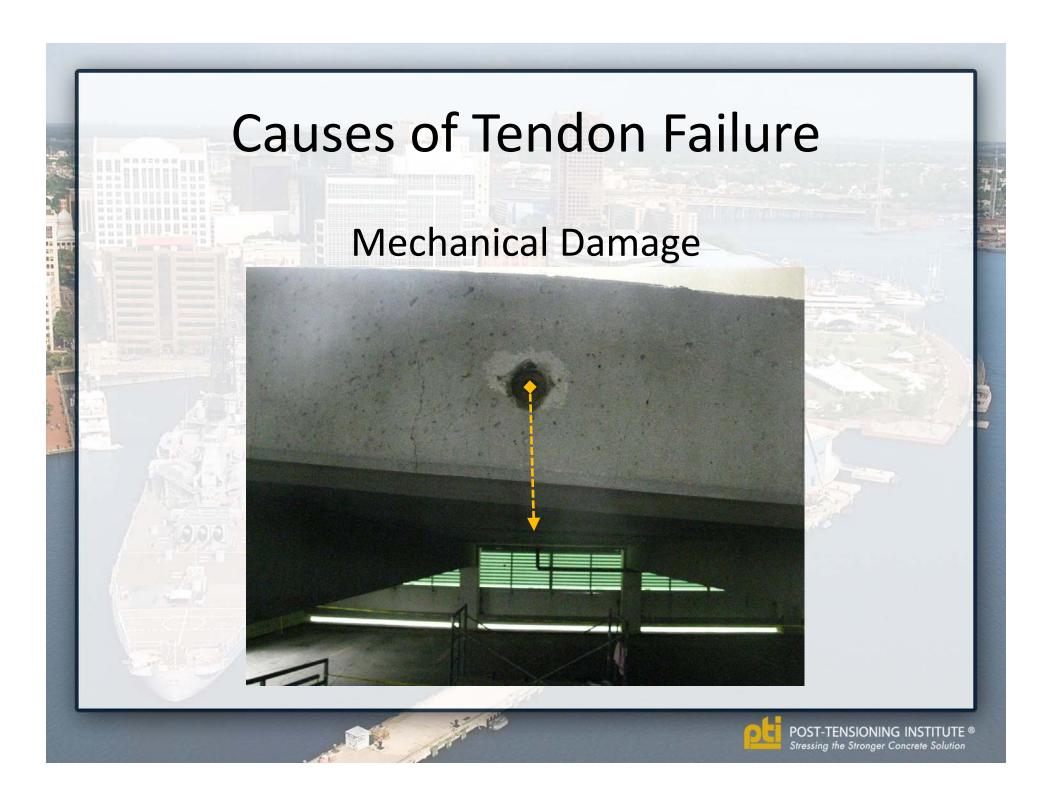




Corrosion from Moisture









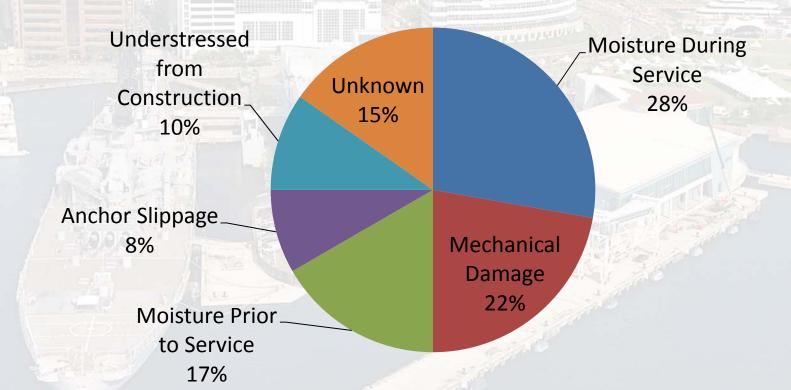
**Anchor Slippage** 





#### Causes of Tendon Failure

Causes of Post-Tensioned Tendon Failures in Interior Spaces (72 Tendon Sample Size)





### Causes of Tendon Failure

Causes of Post-Tensioned Tendon Failure in Exterior Slabs (174 Tendon Sample Size)

Moisture Prior\_ to Service 5%

Moisture During
Service
95%



#### What Does It All Mean?

Large percentage of PT tendon failures are the result of moisture entry or mechanical damage during service. These failures can be mitigated through regular preventative maintenance

The stigma that unbonded PT structures are unpredictable and costly to maintain may not be deserved



# Special Thanks

Study Co-Authored by Stephan Trepanier, Partner at Edison Engineering

Acoustic Monitoring data provided by Pure Technologies Limited





## Questions?

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